



FITTING INSTRUCTIONS FOR ECC0303PRO
LHS ENGINE CASE COVER



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OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE BE AWARE THAT THE PLASTIC SKIDDER IS ASSEMBLED IN POSITION FOR PACKAGING PURPOSES ONLY. YOU WILL NEED TO REMOVE IT, PLACE 1 DROP OF BLUE THREAD LOCK TO EACH BOLT AND REASSEMBLE ONTO THE ALUMINIUM ENGINE CASE COVER. DO NOT EXCEED 15NM OF TORQUE.

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

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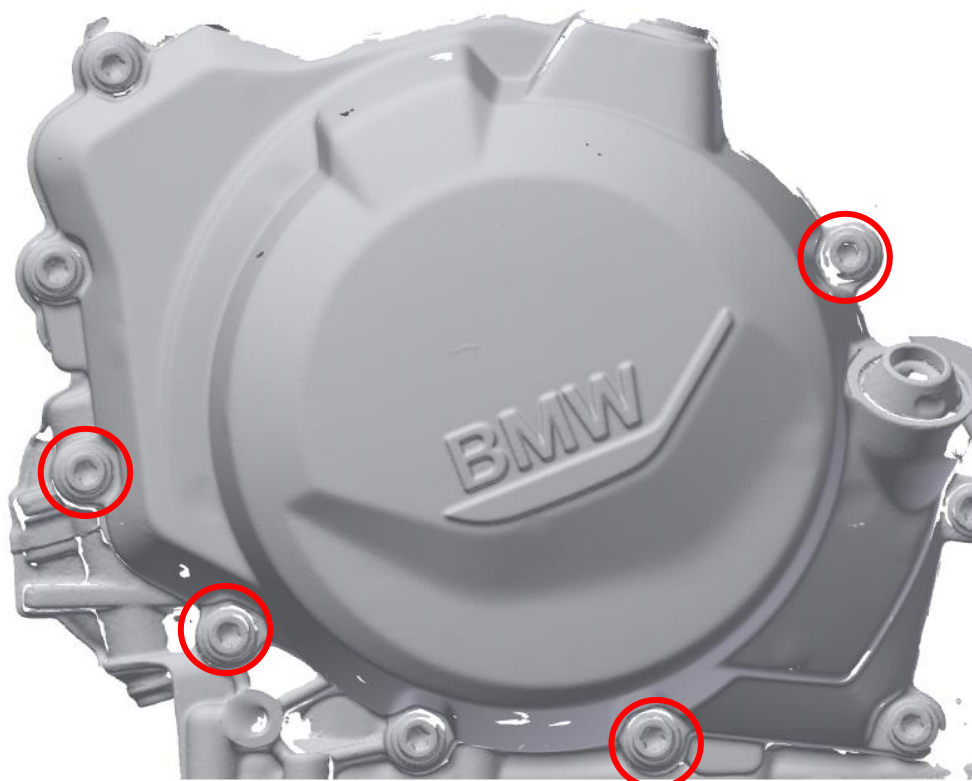
Racing Technique Ltd T/A R&G
Unit 1, Shelley's Lane, East Worldham, Alton, Hampshire, GU34 3AQ
Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com



<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
• Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench.	M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	CECC0303PRO (R&G ALUMINIUM ENGINE CASE COVER)	1
ITEM 2	ECS0179 (SKIDDER ASSEMBLY)	1
ITEM 3	M7 x 1.00 x 65mm FLANGED HEX HEAD BOLTS	4
ITEM 4	M5 x 0.80 x 12mm CSK BOLTS	4



PICTURE 1



PICTURE 2



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Affix the skidder (**ITEM 2**) to the Case cover (**ITEM 1**) using the M5 bolts (**ITEM 4**).
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Use the 4 x bolts (**ITEM 3**) provided to secure **ITEM 1** as shown in **PICTURE 2**.
- With a socket wrench tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

SKIDDER REPLACEMENT

If your skidder is showing signs of wear and needs replacing, please follow the following steps:

- Remove the 4 x CSK bolts (**ITEM 4**) from the reverse side of engine case cover, this will allow the skidder to be separated from the engine case cover.
- Slot the replacement skidder into the skidder shaped recess on the front of the engine case cover and secure using 4 x CSK bolts supplied with the replacement skidder as shown on **Page 2** of this document.

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R&G RETURNS POLICY (NON-FAULTY GOODS)

Returns must be pre-authorised (if not pre-authorised the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.



NOTICE DE MONTAGE POUR ECC0303PRO
PROTECTION CARTER MOTEUR PRO CÔTÉ GAUCHE



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VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.

EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS REVENDUEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.

VEUILLEZ NOTER QUE LE CACHE DE PROTECTION EN PLASTIQUE EST UNIQUEMENT ASSEMBLÉ POUR L'EMBALLAGE. VOUS DEVREZ LE RETIRER, PLACER 1 GOUTTE DE FREIN FILET SUR CHAQUE BOULON ET LE REMONTER SUR LE COUVERCLE DU CARTER MOTEUR EN ALUMINIUM. NE PAS DÉPASSER 15 NM DE COUPLE.

NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :

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<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
• Clés Allen. • Clé métrique. • Clé dynamométrique.	M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	CECC0303PRO (PROTECTION CARTER MOTEUR R&G EN ALUMINIUM)	1
ARTICLE 2	ECS0179 (CACHE DE PROTECTION)	1
ARTICLE 3	M7 x 1.00 x 65mm BOULONS	4
ARTICLE 4	M5 x 0.80 x 12mm CSK BOULONS	4

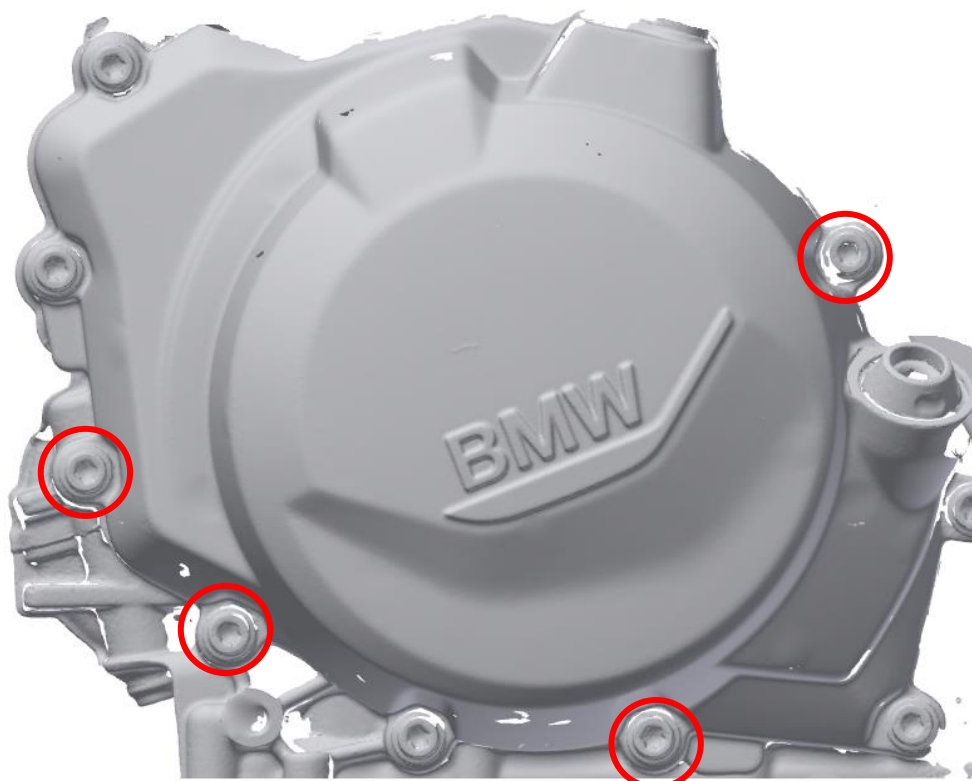


PHOTO 1



PHOTO 2



NOTICE DE MONTAGE

- Assurez-vous que le moteur soit froid avant de procéder à l'installation du couvercle R&G.
- Fixez le cache de protection (ARTICLE 2) au couvercle du boîtier (ARTICLE 1) à l'aide des boulons M5 (ARTICLE 4).
- Retirez les boulons du boîtier du moteur d'origine comme indiqué sur la PHOTO 1. NE RETIREZ PAS TOUS LES BOULONS DU BOÎTIER.
- Utilisez les 4 boulons (ARTICLE 3) fournis pour fixer l'ARTICLE 1 comme indiqué sur la PHOTO 2.
- À l'aide d'une clé à douille, serrez les boulons de manière égale afin qu'ils mettent le couvercle en place. NE SERREZ PAS COMPLÈTEMENT.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement.
- Il est suggéré de vérifier régulièrement le serrage des boulons de montage, par exemple lors du nettoyage ou une fois par mois.
- R&G n'acceptera aucune responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis.

CACHE DE RECHANGE

Si votre cache de protection montre des signes d'usure et doit être remplacé, veuillez suivre les étapes suivantes :

- Retirez les 4 boulons (article 4) de l'arrière du couvercle du carter moteur, cela permettra de séparer le cache de la protection carter moteur.
- Insérez le cache de rechange dans le renforcement en forme de cache à l'avant du couvercle de protection carter moteur et fixez-le à l'aide des 4 boulons fournis avec le cache de remplacement, comme indiqué en page 2 du document.

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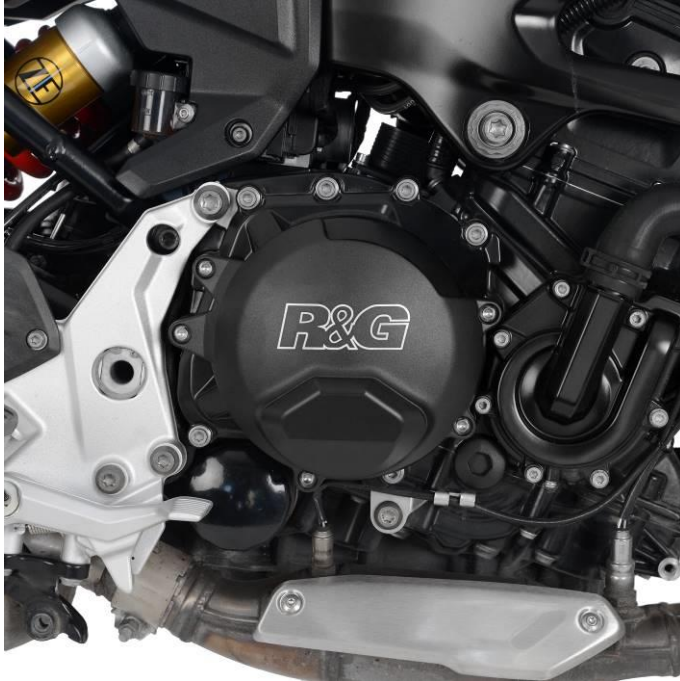
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FITTING INSTRUCTIONS FOR ECC0305PRO
RHS ENGINE CASE COVER



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15Nm OF TORQUE.**

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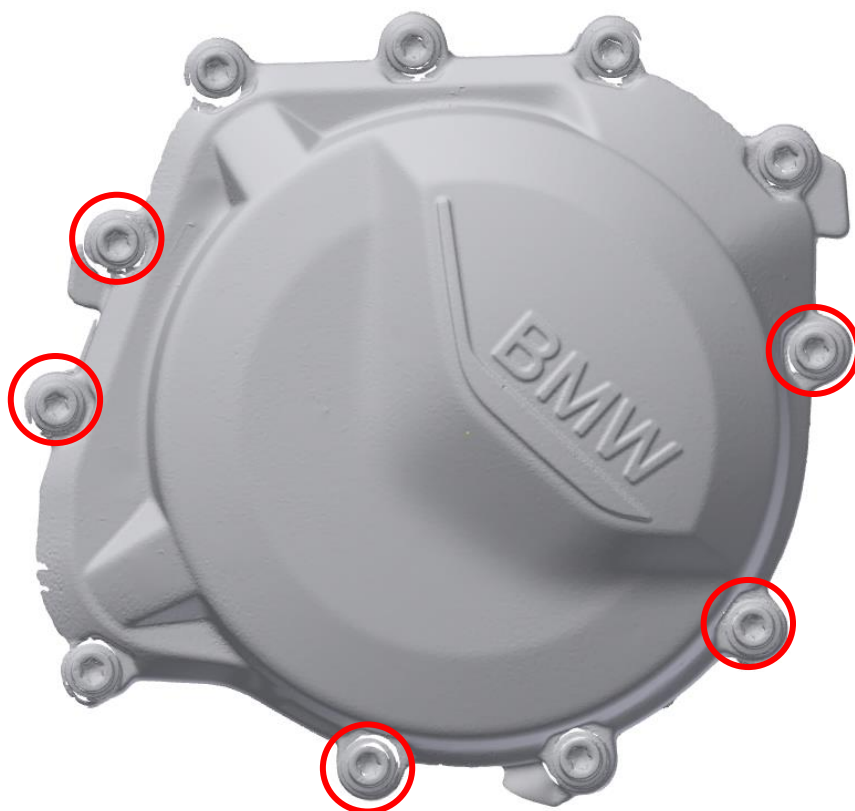
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PICTURE 1



PICTURE 2



FITTING INSTRUCTIONS

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Affix the skidder (**ITEM 2**) to the Case cover (**ITEM 1**) using the M5 bolts (**ITEM 4**).
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Using the 5 x bolts (**ITEM 3**) provided, secure **ITEM 1** as shown in **PICTURE 2**.
- With a socket wrench, tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
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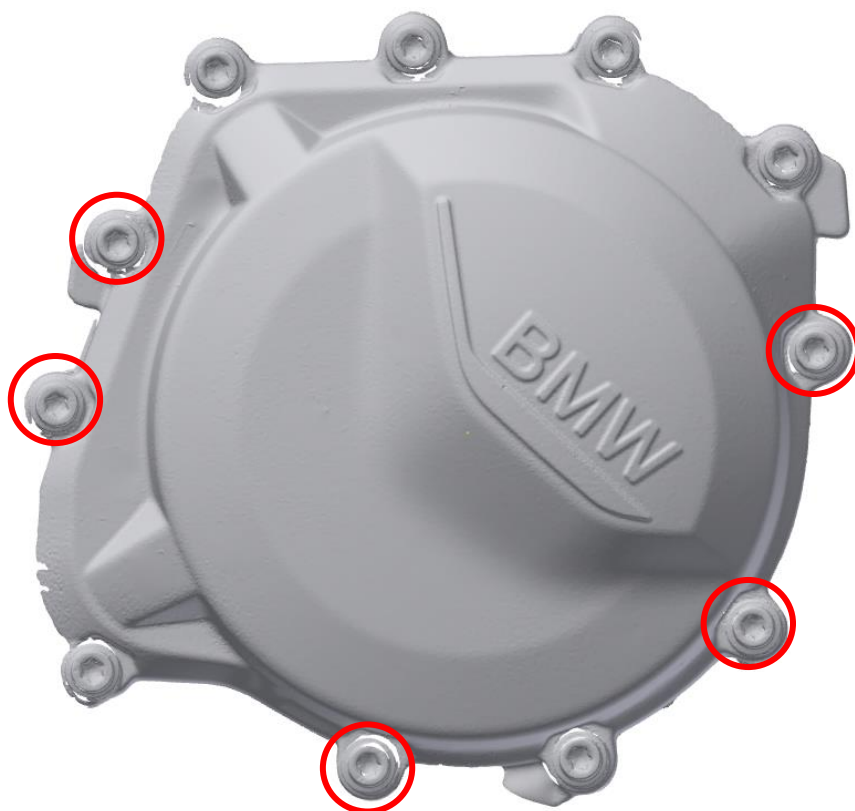


PHOTO 1



PHOTO 2



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- Retirez les 4 boulons (article 4) de l'arrière du couvercle du carter moteur, cela permettra de séparer le cache de la protection carter moteur.
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