



**FITTING INSTRUCTIONS FOR ECC0156R RHS ENGINE CASE COVER
FOR KTM 1290 SUPERDUKE R AND GT '14- CLUTCH COVER**



PICTURE A

THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.

SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF
OUR DEALERS OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

PLEASE NOTE THAT THE WAY THE KIT IS PACKED DOES NOT NECESSARILY REPRESENT THE
WAY OF MOUNTING TO THE BIKE.

IN THE EVENT OF RUBBER WASHERS BEING USED TO HOLD COMPONENTS ONTO BOLTS,
THESE RUBBER WASHERS CAN BE THROWN AWAY.

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<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
- Set of metric Allen keys to include 4 & 5mm A/F. 8mm Socket and wrench. - Suitable Torque Wrench.	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0156R ENGINE CASE COVER	1
ITEM 2	M6 x 35mm CAP HEAD BOLT	1
ITEM 3	M6 x 40mm CAP HEAD BOLT	1
ITEM 4	M6 x 100mm CAP HEAD BOLT	1



FITTING INSTRUCTIONS



- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- As shown in **FITTING PICTURE**, to fit the R&G clutch case cover remove the three M6 engine case bolts highlighted in Picture 1 above. Hold the cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Remove the brake lever/master cylinder bolt as shown by the red arrow above in **FITTING PICTURE**. This will allow the brake lever to drop down allowing access to fit the R&G Engine Case Cover.
- Offer up the R&G cover to the clutch and carefully fit it over the casing. Ensure that the three R&G bolts are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the bolts through the Engine Case Cover and into the engine case ensuring the longest 100mm bolt (**Item 4**) is located in position "A", 40mm bolt (**Item 3**) located in position "B" and the shortest 35mm bolt (**Item 2**) located in position "C".
- With a 5mm Allen key tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- Refit the brake lever / master cylinder bolt and check for the correct operation of the rear brake.
- NOTE for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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**NOTICE DE MONTAGE POUR ECC0156R PROTECTION CÔTÉ DROIT
POUR KTM 1290 SUPERDUKE R AND GT '14- PROTECTION
EMBRAYAGE**



PHOTO A

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SI DES RONDELLES EN CAOUTCHOUC SONT UTILISEES POUR MAINTENIR LES COMPOSANTS
SUR LES BOULONS, ELLES PEUVENT ETRE JETTES.

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<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
• Clés Allen 4 & 5mm. • Clé à cliquet + douille 8mm. • Clé dynamométrique.	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	ECC0156R PROTECTION CARTER MOTEUR	1
ARTICLE 2	M6 x 35mm BOULON	1
ARTICLE 3	M6 x 40mm BOULON	1
ARTICLE 4	M6 x 100mm BOULON	1





NOTICE DE MONTAGE

- Assurez-vous que le moteur est froid avant de procéder au montage du couvercle R&G.
- Comme indiqué sur la PHOTO DE MONTAGE, pour installer le couvercle du carter d'embrayage R&G, retirez les trois boulons de carter moteur M6 mis en évidence sur la photo 1 ci-dessus. Tenez le couvercle sans serrer sur le boîtier pour aider à identifier les bons trous. NE PAS RETIRER TOUS LES BOULONS DU CARTER.
- Retirez le boulon du levier de frein/maître-cylindre comme indiqué par la flèche rouge ci-dessus dans la PHOTO DE MONTAGE. Cela permettra au levier de frein de descendre, permettant d'accéder au couvercle du boîtier du moteur R&G.
- Présentez le couvercle R&G sur l'embrayage et placez-le soigneusement sur le carter. Assurez-vous que les trois boulons R&G soient alignés avec les trous du carter du moteur, puis poussez-les aussi loin que possible.
- Insérez les boulons à travers le couvercle du carter du moteur et dans le carter du moteur en vous assurant que le boulon le plus long de 100 mm (article 4) est situé en position "A", le boulon de 40 mm (article 3) situé en position "B" et le boulon le plus court de 35 mm (article 2) situé en position "C".
- À l'aide d'une clé Allen de 5 mm, serrez les boulons de manière égale afin qu'ils mettent le couvercle en place. NE PAS SERRER COMPLÈTEMENT.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement.
- Il est conseillé de vérifier régulièrement le serrage des boulons de fixation, c'est-à-dire lors du nettoyage ou une fois par mois.
- Remonter la vis du levier de frein / maître-cylindre et vérifier le bon fonctionnement du frein arrière.
- NOTE : Pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS LES UTILISER CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DE LA COUVERTURE.
- R&G décline toute responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas respectés.

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FITTING INSTRUCTIONS FOR ECC0330R
LHS IGNITION SYSTEM - ENGINE CASE COVER
KTM 1290 SUPERDUKE R 2020-



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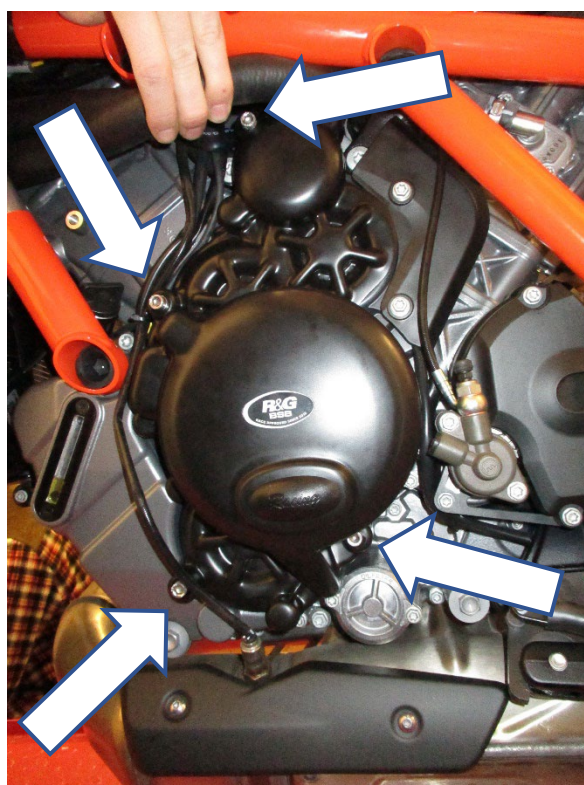


<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
- Set of allen keys to include 3mm, 4mm & 5mm 8 and 10mm spanner or socket	M4 BOLT = 8Nm M5 BOLT = 12Nm M6 BOLT = 15Nm M8 BOLT = 20Nm M10 BOLT = 40Nm M12 BOLT = 40Nm

LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	ECC0330R ENGINE CASE COVER INCLUDING FITTED SPACERS	1
ITEM 2	M6 x 1.00 x 40mm CAP HEAD BOLTS	4

FITTING DIAGRAM



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FITTING INSTRUCTIONS

- Remove the belly pan from the motorcycle which covers a section of the OEM cover as shown in **Fitting Diagram**.
- Please make sure the engine is cold before proceeding with the fitting of the R&G cover
- To fit the R&G engine case cover remove the 4 x M6 engine case bolts arrowed in the **Fitting Diagram** on page 2, using an 8mm socket. Hold the Engine Case Cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Ensure the pre-fitted threaded spacers in the casing are hand tight against the inside of the **ECC0330R Engine Case Cover (item 1)**.
- Offer up the R&G cover to the engine and carefully fit it over the casing. Ensure that the three R&G bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- Fit the 4 x supplied M6 cap head Bolts (**items 2**) according to Fitting Diagram through the Engine Case Cover and into the engine casing.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten each bolt.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE, for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent.
- AVOID HARMFUL CHEMICALS. IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- R&G will accept no liability if the above procedure and torque settings are not followed.
- Check all components are secure and all bolts are tight before riding.

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NOTICE DE MONTAGE POUR ECC0330R
SYSTÈME D'ALLUMAGE CÔTÉ GAUCHE - COUVERCLE DE CARTER MOTEUR
KTM 1290 SUPERDUKE R 2020-



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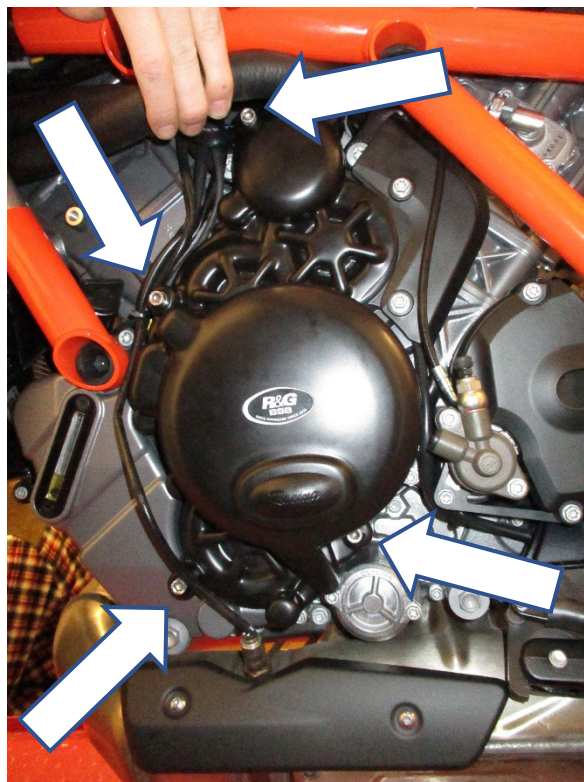


<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
• Clés Allen 3mm, 4mm & 5mm • Clé à cliquet + douilles 8 et 10mm	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	ECC0330R PROTECTION CARTER MOTEUR AVEC ENTRETOISES MONTÉES	1
ARTICLE 2	M6 x 1.00 x 40mm BOULONS	4

SCHÉMA DE MONTAGE



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NOTICE DE MONTAGE

- Retirez le sabot moteur de la moto qui recouvre une section de la protection d'origine comme indiqué sur le schéma de montage.
- Assurez-vous que le moteur soit froid avant de procéder au montage de la protection R&G.
- Pour monter la protection carter moteur R&G, retirez les 4 boulons M6 du carter moteur indiqués par les flèches sur le schéma de montage à la page 2, à l'aide d'une douille de 8mm. Tenez le couvercle du carter du moteur sans serrer sur le carter pour aider à identifier les bons trous. **NE PAS RETIRER TOUS LES BOULONS DU CARTER.**
- Assurez-vous que les entretoises filetées préinstallées dans le carter soient serrées à la main contre l'intérieur du couvercle de carter moteur ECC0330R (article 1).
- Présentez le couvercle R&G au moteur et placez-le soigneusement sur le carter. Assurez-vous que les trois trous de boulons R&G soient alignés avec les trous du carter du moteur, puis poussez aussi loin que possible.
- Montez les 4 x boulons à tête cylindrique M6 fournis (articles 2) selon le schéma de montage à travers le couvercle du carter du moteur et dans le carter du moteur.
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement chaque boulon.
- Il est conseillé de vérifier régulièrement le serrage des boulons de fixation, c'est-à-dire lors du nettoyage ou une fois par mois.
- REMARQUE : pour le nettoyage de ce produit, vous ne devez utiliser qu'un chiffon de polissage doux et un agent de nettoyage général doux.
- ÉVITEZ LES PRODUITS CHIMIQUES NOCIFS. EN CAS DE DOUTE, NE PAS LES UTILISER CAR ILS POURRAIENT ALTÉRER LA RÉSISTANCE DE LA COUVERTURE.
- R&G décline toute responsabilité si la procédure ci-dessus et les réglages de couple ne sont pas suivis.
- Vérifiez que tous les composants soient sécurisés et que tous les boulons soient bien serrés avant de rouler.

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